

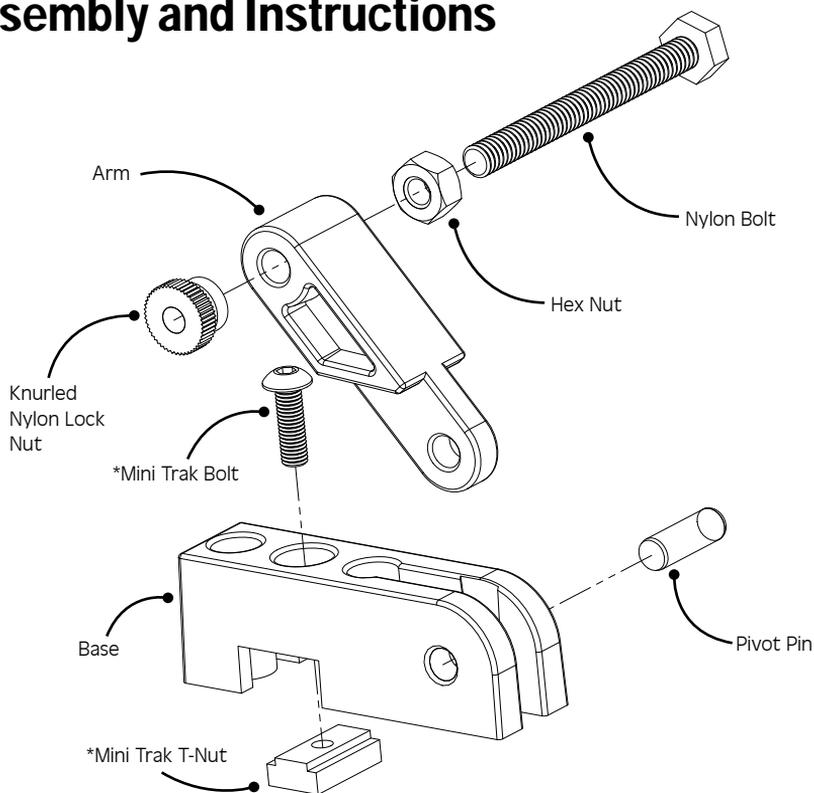
Kreg Jig® Support Stop



Version 2005701

NK7520

Assembly and Instructions



Assemble the Kreg Jig® Support/Stop

1. Slide the center tongue of the Support/Stop Arm between the outside extensions of the Support/Stop Base and align the pivot hole through all three surfaces.
2. Insert the Pivot Pin through one outside surface of the Support/Stop Base and either tap into place with a mallet or a hammer and a block of wood to prevent marring the end of the Pivot Pin. Continue to advance the Pivot Pin until it is fully seated in the Support/Stop Base and Support/Stop Arm. Push the 1/4"-20 Hex Nut into the side of the Support/Stop Arm hex recess.
3. Thread the Nylon Stop Bolt from either side through the Support/Stop Arm into the Hex Nut. Which side will depend on which side of the Kreg Jig® that the Support/Stop will be used.
4. Thread the Knurled Nylon Lock Nut onto the Nylon Stop Bolt on the side of the Support/Stop Arm opposite the Hex Nut. It may be necessary to thread the Knurled Nylon Lock Nut onto the Nylon Stop Bolt prior to threading the Nylon Stop Bolt into the Hex Nut in some applications.

*Note: Mini Trak Bolt & T-Nut provided for use with Kreg Mini Trak, (KMS7506) sold separately.

Material Support/Stop (Fig. 2A-D)

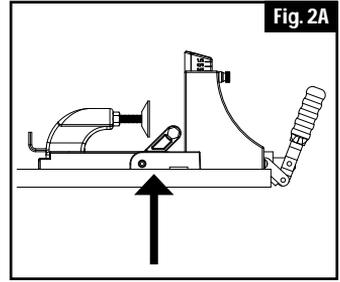
The Material Support/Stop is a dual function feature that both "Supports" large panels to keep them perpendicular to the base of the jig, and "Stops" workpieces in a desired position to easily repeat a 2-hole spacing across a rail.

If you intend to use the Support/Stop mainly as a support, we recommend that you locate it 8-10" from the base of the jig to provide proper support across the full width of a panel. Add multiple Support/Stops to your work surface to gain more placement versatility (Item# KJSS). Screw holes are provided to screw mount the Material Support/Stop to the work surface.

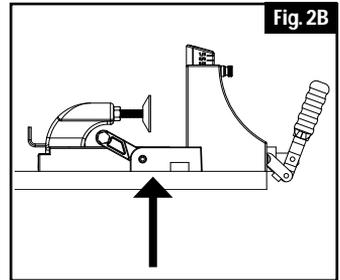
The Material Support/Stop is also designed to function as a position stop. The end of the Nylon Stop Bolt is positioned to rest against the workpiece to "center" the workpiece across the predetermined 2-hole spacing. By locking the Nylon Stop Bolt in position several pieces of the same width may be located and drilled quickly to minimize the time involved in measuring the pocket hole location for each workpiece. When the stop position is no longer being used the Material Support/Stop Arm may be pivoted out of the way to drill panels or large face frame components. We recommend that you locate the Material Support/Stop approximately 1/8" to 3/4" from the base of the jig for optimum performance as a Stop.

You may notice that a notch in the bottom of the Support/Stop Base is sized to span the profile of Kreg Mini Trak (sold separately). A special "T"-nut and #10-32 Machine Screw are included with the Material Support/Stop hardware pack for mounting to the Kreg Mini Trak. By adding a length of Kreg Mini Trak (KMS7506), to either side of the K3 Benchtop Base an adjustable Support/Stop system may be created to allow the drilling of several pocket holes across the width of large panels at repeatable locations. Mini Trak sold separately.

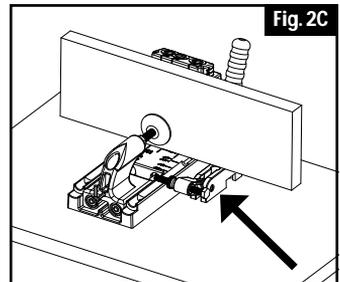
The Material Support/Stop may also be used with the K3 Portable Base as a Stop. Mount the Material Support/Stop adjacent to the Portable Base in a similar fashion as with the Benchtop Base.



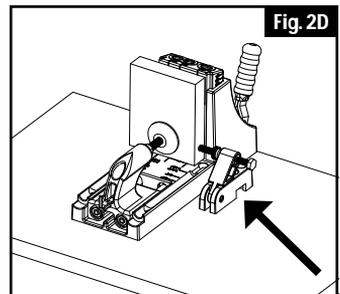
Material Support/Stop shown in "Stop" position.



1" tall Material Support/Stop shown in "Support" position.



Material Support/Stop helping to balance a panel.



Material Support/Stop positioning workpiece for proper placement.